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RAPID CURE (Platinum RTV Accelerator) Product Data Sheet

Rapid Cure is an accelerator additive used in Platinum RTVs (**R-2000 Series**) to speed cure. This will reduce the Cure Time as well as the Gel Time (Pot Life). Add 1-2% to Part A (Base) and premix prior to adding Part B (Catalyst). Amount to add is calculated on Total Weight of Part A.

Available Sizes: 2oz, 4oz, 8oz, 1lb Bottles

Recommended Levels:

- 1% per/lb. = 30 minutes Gel / 2 hour Cure
- 2% per/lb. = 20 minutes Gel / 75 min Cure

MEASUREMENTS

- 1% = 4.5 gram/ lb
- 2% = 9 grams/ lb

PROCESSING INSTRUCTIONS:

Add 1-2% to Part A (Base) and premix prior to adding Part B (Catalyst). Amount to add is calculated on Total Weight of Part A. Cure and Gel times will be greatly reduced depending on the amount of Rapid Cure used. Please Pre-test to determine workability. ****Never add Rapid Cure to Part B.**

Note: Gel Time (Pot Life) and Cure will vary with each of the R-2000 Series Platinum RTV systems. Use the above recommended levels as a general starting point. Please test workability of silicone to assure good results. ***Environmental conditions such as ambient temperature, especially hot weather, will also shorten the amount of Gel and Cure Times.*

THE INFORMATION AND DATA CONTAINED HEREIN ARE BASED ON INFORMATION WE BELIEVE RELIABLE. EACH USER OF THE MATERIAL SHOULD THOROUGHLY TEST ANY APPLICATION AND INDEPENDENTLY CONCLUDE SATISFACTORY PERFORMANCE BEFORE COMMERCIALIZING. SUGGESTIONS OF USES SHOULD NOT BE TAKEN AS INDUCEMENTS TO INFRINGE ON ANY PARTICULAR PATENT.